

TEROSON PU 9100

November 2017

PRODUCT DESCRIPTION

Technology	1C- Polyurethane adhesive/ sealant
Product Type	Car Body Sealant, Adhesive
Additional Function	Excellent Elasticity Paintable

TEROSON PU 9100 is a one component adhesive/sealant based on polyurethane, which cures by reaction with moisture to a soft elastic product. The skin formation and curing times are dependent on humidity and temperature. The cure through time also depends on joint depth. By increasing the temperature and moisture these times can be reduced. Low temperature as well as low moisture retards the process.

TEROSON PU 9100 exhibits the following properties:

- Good adhesion to painted surfaces, many metals and plastics without primer.
- Can be overpainted.
- Sag resistant.
- High curing speed.
- Excellent elasticity.

APPLICATION AREA

TEROSON PU 9100 is used for elastic bonding and sealing in the automotive repair business. Temporary fixation of the joint with adhesive tapes or spacers is advised until the adhesive/sealant has the necessary green strength to hold the parts in position. TEROSON PU 9100 offers the important advantage that both bonding and sealing functions can be achieved with one product. The material is not generally suitable for constructive bonding. Exterior seams should always be painted over.

TECHNICAL DATA

(Typical Test Results)

Colour	white grey
Density	approx. 1.2 g/cm ³
Odour	aromatic (no smell after curing)
Consistency	paste, brushable - can also be applied by spatula
Sag resistance	very good
Curing mechanism	moisture curing
Skin formation time (23°C, 50% rh)	approx. 20 to 45 min(s).
Cure rate (23°C, 50% rh)	approx. 4 mm/ 24 hour(s)
Shore A hardness	approx. 45

Tensile strength	approx. 1.7 MPa
Elongation at break	approx. 350 %
Application temperature	5 to 35 °C

PRELIMINARY STATEMENT

Prior to application it is necessary to read the **Material Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed.

DIRECTIONS OF USE

Adhesion:

Good adhesion without primer to primed and painted vehicle body, wood, plastics. Grinding of the surface is recommended for untreated sheet metal. Depending on substrate surface, it is necessary to use an Henkel approved primer as an adhesion promoter. Due to the large number of various surfaces we recommend application trials before use.

Pretreatment:

The surfaces to be bonded or sealed must be dry, free of oil, dust, grease and other contaminants. For pretreatment we recommend the approved surface preparator of the TEROSON program (TEROSON VR 20), because other products for pretreatment may lead to incompatibilities.

Application:

TEROSON PU 9100 can be directly applied from cartridges employing standard air or hand operated guns. Low material temperature will lead to an increase of viscosity, resulting in a lower extrusion rate. This can be avoided by bringing the material up to room temperature prior to application. To avoid condensation it is necessary to bring the substrates up to room temperature. After application TEROSON PU 9100 can be smoothed with a spatula dipped in TEROSON VR 20.

Painting:

After skin formation TEROSON PU 9100 can be painted over. The paint compatibility of the various paints has to be tested before use. Corrosion protection primer paints may only be applied on to cured TEROSON PU 9100, as these usually permit only very low water vapour transmission. In cases where accelerated paints drying in a drying oven or with IR radiation is required (max. 70°C), a pre-reaction/ waiting period of minimum 30 minutes must be respected.

Incompatibility

Nitro repair paints applied from aerosol cans or alcohol based paints, diluents and accelerators are not compatible with TEROSON PU 9100 before sufficient skin formation. Fresh TEROSON PU 9100 is not compatible with MS-materials.

Cleaning:

For cleaning application equipment contaminated with



uncured TEROSON PU 9100 we recommend the use of TEROSON VR 20.

Storage:

Frost sensitive	no
Recommended storage temperature	10 to 25 °C
Shelf life	12 months in original packaging

Classification:

Please refer to the corresponding **Safety Data Sheets** for details on:

Hazardous Information

Transport Regulations

Safety Regulations

Disclaimer

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

Any liability in respect of the information in the Technical Data Sheet or any other written or oral recommendation(s) regarding the concerned product is excluded, except if otherwise explicitly agreed and except in relation to death or personal injury caused by our negligence and any liability under any applicable mandatory product liability law.

In case products are delivered by Henkel Belgium NV, Henkel Electronic Materials NV, Henkel Nederland BV, Henkel Technologies France SAS and Henkel France SA please additionally note the following:

In case Henkel would be nevertheless held liable, on whatever legal ground, Henkel's liability will in no event exceed the amount of the concerned delivery.

In case products are delivered by Henkel Colombiana, S.A.S. the following disclaimer is applicable:

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. Henkel is not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

Any liability in respect of the information in the Technical Data Sheet or any other written or oral recommendation(s) regarding the concerned product is excluded, except if otherwise explicitly agreed and except in relation to death or personal injury caused by our negligence and any liability under any applicable mandatory product liability law.



In case products are delivered by Henkel Corporation or Henkel Canada, Inc. the following disclaimer is applicable:

The data contained herein are furnished for information only and are believed to be reliable. We cannot assume responsibility for the results obtained by others over whose methods we have no control. It is the user's responsibility to determine suitability for the user's purpose of any production methods mentioned herein and to adopt such precautions as may be advisable for the protection of property and of persons against any hazards that may be involved in the handling and use thereof. In light of the foregoing, **Henkel Corporation specifically disclaims all warranties expressed or implied, including warranties of merchantability or fitness for a particular purpose, arising from sale or use of Henkel Corporation's products. Henkel Corporation specifically disclaims any liability for consequential or incidental damages of any kind, including lost profits.** The discussion herein of various processes or compositions is not to be interpreted as representation that they are free from domination of patents owned by others or as a license under any Henkel Corporation patents that may cover such processes or compositions. We recommend that each prospective user test his proposed application before repetitive use, using this data as a guide. This product may be covered by one or more United States or foreign patents or patent applications.

Trademark usage

Except as otherwise noted, all trademarks in this document are trademarks of Henkel Corporation in the U.S. and elsewhere. ® denotes a trademark registered in the U.S. Patent and Trademark Office.

Reference 0.1

